

ISSUED BY: DHAHRAN MATERIALS & LOGISTICS DEPARTMENT TRAFFIC DIVISION	<b>MS 8444-07</b>	
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	APPROVAL	PAGE NUMBER 1 OF 1
SUBJECT: SAUDI ARAMCO PACKING SPECIFICATIONS		

#### ADDITIONAL PACKING, PACKAGING, AND/OR MARKING REQUIREMENTS

1. **MATERIALS**: Insulating sets for flanges
2. **RANGE OF MATERIALS**: Saudi Aramco Materials covered in materials services group 203000, for the above materials description, and direct charge purchase items of the same kind..
3. **REQUIREMENTS**: These requirements are in addition to those in the material master descriptions and Saudi Aramco Standard Packing Specifications and apply only to the material indicated. Deviation from these requirements is not allowed without the Buyer's written approval.
  - 3.1 Insulating sets of all sizes must be individually packaged in the manufacturer's corrugated cardboard or fiberboard carton.
  - 3.2 Each individual insulating set in a carton must contain all parts associated with the set, and the carton must be closed/sealed in such a manner as to prevent loss of any parts.
  - 3.3 Each carton must be clearly marked with the following:
    - 3.3.1 Saudi Aramco materials master numbers.
    - 3.3.2 Pipe size
    - 3.3.3 Class
    - 3.3.4 Manufacturer's name