

Issued By:		MS 8444-17	
	Materials Logistics Department	Issue Date 11-2020	Replaces 05-2005
Subject:	Saudi Aramco Packing Specification		1 of 1 Page

Additional Packing, Packaging, and/or Marking Requirements

1. **MATERIALS:** Cups, conical and scraper, urethane, 30-inch diameter and larger
2. **RANGE OF MATERIALS:** Saudi Aramco materials covered in materials services group 020000, for the above materials description, and direct charge purchase items of the same kind.
3. **REQUIREMENTS:** These requirements are in addition to those in the material master descriptions, and Saudi Aramco Standard Packing Specifications and apply only to the materials indicated. Deviation from these requirements is not allowed without the Buyer's written approval.
 - 3.1 Cups up to 48 inches in diameter must be nested and centered on pallets conforming to Saudi Aramco Packing Specification 8314-05. Cups larger than 48 inches must be nested and centered on skids conforming to Saudi Aramco Packing Specification 8314-06.
 - 3.2 The cups must be:
 - 3.2.1 Separated and prevented from being wedged together by use of a wooden cross-member device placed between each nested cup.
 - 3.2.2 Secured to the pallet/skid with 2 long bolts, inserted through the underside of the top of the pallet/skid, threaded through the aligned holes on the inside edges of the nested cups, and fastened with washers and nuts.
 - 3.2.3 Protected from prolonged exposure to sunlight or heat.
 - 3.3 Each individual cup must be marked/stenciled or tagged to show the manufacturer's name, the Saudi Aramco material name (including size), and the Saudi Aramco material master number. The markings/tags must be of a nature to remain legible after exposure to moisture, industrial fumes, or dust.