

Issued By:		MS 8444-19	
	Materials Logistics Department	Issue Date 11-2020	Replaces 05-2005
Subject:	Saudi Aramco Packing Specification		1 of 2 Pages

Additional Packing, Packaging, and/or Marking Requirements

1. **MATERIALS:** Drilling, work-over, and production equipment, accessories, and parts (issue units individually packed in heavy-duty cartons)

2. **RANGE OF MATERIALS:** Saudi Aramco materials covered in materials services groups 001000, 002000, 003000, 004000, 0050000, 006000, 007000, 008000, 008100, 009000 and 009100, for the above materials description, and direct charge purchase items of the same kind.

3. **REQUIREMENTS:** These requirements are in addition to those in the material master descriptions, and Saudi Aramco Standard Packing Specifications and apply only to the materials indicated. Deviation from these requirements is not allowed without the Buyer's written approval.
 - 3.1 Each issue unit must be individually packed in a heavy-duty carton conforming to acceptable industry standards for the contents and capable of providing protection during transport, multiple handling, and outside storage in Saudi Arabia.
 - 3.1.1 All item protection requirements cited in Saudi Aramco Packing Specification 8314-00 apply, and, in addition, the carton must be lined with waterproof paper or plastic film. If specified in the material master number description, ultraviolet (UV) protection must also be provided.
 - 3.1.2 An "issue unit" is defined as an item, or all the parts/components of an item, consisting of one unit of issue of the material master number. Generally, the quantity of one each of a purchase order line item will constitute an issue unit.
 - 3.1.3 If an issue unit is an assembly, set, or kit consisting of more than one part/component, all parts/components must be packaged together in the same carton. Each individual part/component must be identified with the manufacturer's name and, if appropriate, part number.
 - 3.2 Each issue unit must be identified by a bar code showing the Saudi Aramco material master number (if applicable), purchase order number, and purchase order line-item number.
 - 3.2.1 The carton holding the issue unit must have affixed a minimum of 2 durable bar-code tags. The positioning of and means of affixing the tags are to be determined by the vendor

- 3.2.2 The major part/component of the issue unit must have affixed a single, weatherproof stick-on or tie-on bar-code tag (laminated tags are acceptable).
- 3.2.3 The bar code must adhere to Specification ANSI MH10.8M (latest edition, excluding section 12) as follows:

<u>CHARACTERISTIC</u>	<u>SPECIFICATION</u>
Symbology	Code 39
Format of symbol	Material Master number = 1000026446 (See note below.) PO number = 4500001234 PO line item = 001
Code density	Minimum of 7.5 mil at 2.5:1 - 3:1
Element height	the greater of 0.25 inch or 15% of the
symbol length	
Quiet zone	the greater of 0.25 inch or 10 times
the X dimension	
Scanner light-source	B633 (visible
red) wavelength	
Scanner aperture size	7.5 mil X = 6 mil aperture; other X = 0.8 X
aperture	Print contrast 75% or greater in B633
Label quality	Label must be decoded on first scan 90%
of the time.	
Human readability	a. Printed beneath the bar-code symbol
Interpretation	b. Represent all encoded characters,
including	"start" and "stop" characters
	c. At least 0.94 inch in height

Note: The segments of the stock number and purchase order number must be separated by dashes (-) as shown.

- 3.3 The vendor must consolidate individual issue unit cartons and pack them for shipment to Saudi Aramco in accordance with the Saudi Aramco Standard Packing Specifications cited on the purchase order. Markings must be in accordance with instructions furnished with the purchase order.

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